



ARCHITECTURE  
INTERIOR DESIGN

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## **ADDENDUM No. 2**

This Addendum is hereby made a part of the Bidding Documents to the same extent as though it was originally included therein. *This addendum must be acknowledged in the Bid Form.*

TO ALL BIDDERS FOR FURNISHING LABOR, EQUIPMENT AND MATERIALS NECESSARY AND REQUIRED FOR:

**Project Name:** Hurricane Ida Damage Repairs for VFW Center  
Houma, LA 70363  
Terrebonne Parish Consolidated Government

## **Architect's Project No. 2211E**

The following Addendum to the Project Manual and Drawings shall be considered a part of the Bidding Documents. Where changes in plans, materials, equipment, and workmanship are made, same shall take precedent over the original Specifications. General Contractors are cautioned to bring to the attention of all subcontractors any changes which may affect their work.

The original Project Manual and/or Drawings shall be modified by this Addendum only to the extent specifically stated herein.

The Contract Documents for the above referenced project have been modified as listed below.

### **1. GENERAL ITEMS**

- 1.1. GENERAL NOTE: Addition to the scope. Remove and replace the existing chain link fence and gate (located on the right side of the building) with a new chain link fence and gate (55.00 LF). This is an addition to the existing scope of regarding the chain link fences on site. See specs.
- 1.2. GENERAL NOTE: CLARIFICATION: All insulation being installed in the following rooms: Storage #1, Storage #2, and Main Storage, is to be vinyl faced fiberglass insulation. See specs.
- 1.3. Addition to project: Located in the Entry/Hallway. Door 101. Install 6' x 6'8" aluminum storefront double door system. See added specs.
- 1.4. Construction Estimate: \$420,000.00

**2. CHANGES, ADDITIONS, AND CORRECTIONS IN THE PROJECT MANUAL**

**2.1. ADDITION:** Add the attached spec. section, SECTION 084113 – ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

**2.2. ADDITION:** Add the attached spec section, SECTION 088000 – GLAZING

**3. CHANGES, ADDITIONS, AND CORRECTIONS IN THE DRAWINGS**

**3.1. N/A.**

Subject to the requirements of the Contract Documents, the following manufacturers are considered equal to that specified in name only; neither the full effects of using them nor the compatibility with the entire design of the project have been evaluated. Any required changes or modifications to the project resulting from these substitutions will be the responsibility of the Contractor and shall be of no additional cost to the Owner above the original bid amount.

<b>Specification Section</b>	<b>Description</b>	<b>Manufacturer</b>

**END OF ADDENDUM NO. 2**

## SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Section Includes:
  - 1. Aluminum-framed storefront systems.
  - 2. Aluminum-framed entrance door systems.

#### 1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For aluminum-framed entrances and storefronts. Include plans, elevations, sections, full-size details, and attachments to other work.
  - 1. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.
- C. Samples: For each type of exposed finish required.
- D. Entrance Door Hardware Schedule: Prepared by or under supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams.
- E. Delegated-Design Submittal: For aluminum-framed entrances and storefronts, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Energy Performance Certificates: NFRC-certified energy performance values from manufacturer.
- B. Product test reports.
- C. Sample warranties.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.

1. Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.

## 1.7 WARRANTY

- A. Special Warranty: Manufacturer and Installer agree to repair or replace components of aluminum-framed entrances and storefronts that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
  1. Warranty Period: 10 years from date of Substantial Completion.
- B. Special Finish Warranty, Factory-Applied Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of baked-enamel, powder-coat, or organic finishes within specified warranty period.
  1. Warranty Period: 20 years from date of Substantial Completion.
- C. Special Finish Warranty, Anodized Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of anodized finishes within specified warranty period.
  1. Warranty Period: 20 years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design aluminum-framed entrances and storefronts.
- B. General Performance: Comply with performance requirements specified, as determined by testing of aluminum-framed entrances and storefronts representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
  1. Aluminum-framed entrances and storefronts shall withstand movements of supporting structure, including, but not limited to, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
  2. Failure also includes the following:
    - a. Thermal stresses transferring to building structure.
    - b. Glass breakage.
    - c. Noise or vibration created by wind and thermal and structural movements.
    - d. Loosening or weakening of fasteners, attachments, and other components.
    - e. Failure of operating units.
- C. Structural Loads:
  1. Wind Loads: As indicated on Drawings.
  2. Other Design Loads: As indicated on Drawings.
- D. Deflection of Framing Members: At design wind pressure, as follows:
  1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane not exceeding 1/175 of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19.1 mm), whichever is less.

2. Deflection Parallel to Glazing Plane: Limited to amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components to less than 1/8 inch (3.2 mm).
    - a. Operable Units: Provide a minimum 1/16-inch (1.6-mm) clearance between framing members and operable units.
- E. Structural: Test according to ASTM E330/E330M as follows:
1. When tested at positive and negative wind-load design pressures, storefront assemblies, including entrance doors, do not evidence deflection exceeding specified limits.
  2. When tested at 150 percent of positive and negative wind-load design pressures, storefront assemblies, including entrance doors and anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
  3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- F. Water Penetration under Static Pressure: Test according to ASTM E331 as follows:
1. No evidence of water penetration through fixed glazing and framing areas, including entrance doors, when tested according to a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 15 lbf/sq. ft. (720 Pa).
- G. Energy Performance: Certified and labeled by manufacturer for energy performance as follows:
1. Thermal Transmittance (U-factor):
    - a. Fixed Glazing and Framing Areas: U-factor for the system of not more than 0.45 Btu/sq. ft. x h x deg F (2.55 W/sq. m x K) as determined according to NFRC 100.
    - b. Entrance Doors: U-factor of not more than 0.77 Btu/sq. ft. x h x deg F (4.37 W/sq. m x K) as determined according to NFRC 100.
  2. Solar Heat-Gain Coefficient (SHGC):
    - a. Fixed Glazing and Framing Areas: SHGC for the system of not more than 0.35 as determined according to NFRC 200.
    - b. Entrance Doors: SHGC of not more than 0.40 as determined according to NFRC 200.
  3. Air Leakage:
    - a. Fixed Glazing and Framing Areas: Air leakage for the system of not more than 0.06 cfm/sq. ft. (0.30 L/s per sq. m) at a static-air-pressure differential of 6.24 lbf/sq. ft. (300 Pa) when tested according to ASTM E283.
    - b. Entrance Doors: Air leakage of not more than 1.0 cfm/sq. ft. (5.08 L/s per sq. m) at a static-air-pressure differential of 1.57 lbf/sq. ft. (75 Pa).
  4. Condensation Resistance Factor (CRF):
    - a. Fixed Glazing and Framing Areas: CRF for the system of not less than 65 as determined according to AAMA 1503.
- H. Windborne-Debris Impact Resistance: Passes ASTM E1886 missile-impact and cyclic-pressure tests in accordance with ASTM E1996 for Wind Zone 3 for enhanced protection.
1. Large-Missile Test: For glazing located within 30 feet (9.1 m) of grade.
  2. Small-Missile Test: For glazing located between 30 feet (9.1 m) and 60 feet (18.3 m) above grade.
- I. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

## 2.2 EXTERIOR STOREFRONT SYSTEMS

- A. Basis of Design: For the purpose of establishing a standard, *Kawneer IR 501UT*, impact resistant framing is specified, or prior approved equal products by one of the following manufacturers:
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. EFCO Corporation.
    - b. Oldcastle Building Envelope™.
    - c. Trulite Glass & Aluminum Solutions, LLC.
    - d. U.S. Aluminum; a brand of C.R. Laurence
- B. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.
  1. Exterior Framing Construction: Thermally broken.
  2. Interior Vestibule Framing Construction (where applicable): Nonthermal.
  3. Glazing System: Retained mechanically with gaskets on four sides.
  4. Finish: Clear anodic finish.
  5. Fabrication Method: Field-fabricated stick system.
  6. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
  7. Steel Reinforcement: As required by manufacturer.
- C. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.
- D. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

## 2.3 ENTRANCE DOOR SYSTEMS

- A. Basis of Design: For the purpose of establishing a standard, Kawneer "500-IR Wide Stile" Entrance is specified, or prior approved equal products by one of the following manufacturers:
- B. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing or automatic operation.
  1. Door Construction: 1-3/4-inch (44.5-mm) overall thickness, with minimum 0.125-inch (3.2-mm-) thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
  2. Door Design:
    - a. Vertical Stile: 5 inches
    - b. Top Rail: 5 inches
    - c. Horizontal Cross Rail: 8-1/4 inches
    - d. Bottom Rail: 10 inches
  3. Glazing Stops and Gaskets: Beveled or Square, snap-on, extruded-aluminum stops and preformed gaskets.
    - a. Provide nonremovable glazing stops on outside of door.

## 2.4 ENTRANCE DOOR HARDWARE

- A. General: Provide entrance door hardware and entrance door hardware sets indicated in "Entrance Door Hardware Sets" Article for each entrance door, to comply with requirements in this Section.
  - 1. Entrance Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and products complying with BHMA standard referenced.
  - 2. Opening-Force Requirements:
    - a. Egress Doors: Not more than 15 lbf (67 N) to release the latch and not more than 30 lbf (133 N) to set the door in motion and not more than 15 lbf (67 N) to open the door to its minimum required width.
- B. Designations: Requirements for design, grade, function, finish, quantity, size, and other distinctive qualities of each type of entrance door hardware are indicated in "Entrance Door Hardware Sets" Article. Products are identified by using entrance door hardware designations as follows:
  - 1. References to BHMA Standards: Provide products complying with these standards and requirements for description, quality, and function.
- C. Continuous-Gear Hinges: BHMA A156.26.
- D. Automatic and Self-Latching Flush Bolts: BHMA A156.3, Grade 1.
- E. Panic Exit Devices: BHMA A156.3, Grade 1, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305. Provide concealed top and bottom vertical rods.
- F. Cylinders:
  - 1. BHMA A156.5, Grade 1.
    - a. Keying: Master key system to match Lafourche Parish Sheriff's Office existing Master Key system. Permanently inscribe each key with a visual key control number and include notation "DO NOT DUPLICATE". Coordinate cylinders and keying with products specified in Section 087100 "Door Hardware".
- G. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.
- H. Operating Trim: BHMA A156.6.
- I. Closers: BHMA A156.4, Grade 1, with accessories required for a complete installation, sized as required by door size, exposure to weather, and anticipated frequency of use; adjustable to comply with field conditions and requirements for opening force.
- J. Concealed Overhead Holders and Stops: BHMA A156.8, Grade 1.
- K. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.
- L. Weather Stripping: Manufacturer's standard replaceable components.
  - 1. Compression Type: Made of ASTM D2000 molded neoprene or ASTM D2287 molded PVC.

- M. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- N. Thresholds: BHMA A156.21 raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch (12.7 mm).

## 2.5 GLAZING

- A. Glazing: Comply with Section 088000 "Glazing."
- B. Glazing Gaskets: Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.
- C. Glazing Sealants: As recommended by manufacturer.

## 2.6 MATERIALS

- A. Sheet and Plate: ASTM B209 (ASTM B209M).
- B. Extruded Bars, Rods, Profiles, and Tubes: ASTM B221 (ASTM B221M).
- C. Extruded Structural Pipe and Tubes: ASTM B429/B429M.
- D. Structural Profiles: ASTM B308/B308M.
- E. Steel Reinforcement:
  - 1. Structural Shapes, Plates, and Bars: ASTM A36/A36M.
  - 2. Cold-Rolled Sheet and Strip: ASTM A1008/A1008M.
  - 3. Hot-Rolled Sheet and Strip: ASTM A1011/A1011M.
- F. Steel Reinforcement Primer: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.

## 2.7 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
  - 1. Profiles that are sharp, straight, and free of defects or deformations.
  - 2. Accurately fitted joints with ends coped or mitered.
  - 3. Physical and thermal isolation of glazing from framing members.
  - 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
  - 5. Provisions for field replacement of glazing from exterior.
  - 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.



- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
- F. Entrance Doors: Reinforce doors as required for installing entrance door hardware.
- G. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- H. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

## 2.8 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

## PART 3 - EXECUTION

### 3.1 INSTALLATION, GENERAL

- A. Comply with manufacturer's written instructions.
- B. Do not install damaged components.
- C. Fit joints to produce hairline joints free of burrs and distortion.
- D. Rigidly secure nonmovement joints.
- E. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
- F. Seal perimeter and other joints watertight unless otherwise indicated.
- G. Metal Protection:
  - 1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.
  - 2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- H. Set continuous sill members and flashing in full sealant bed, as specified in Section 079200 "Joint Sealants," to produce weathertight installation.
- I. Install joint filler behind sealant as recommended by sealant manufacturer.
- J. Install components plumb and true in alignment with established lines and grades.

### 3.2 INSTALLATION OF GLAZING

- A. Install glazing as specified in Section 088000 "Glazing."

### 3.3 INSTALLATION OF ALUMINUM-FRAMED ENTRANCE DOORS

- A. Install entrance doors to produce smooth operation and tight fit at contact points.
  - 1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
  - 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

END OF SECTION 084113

## SECTION 088000 - GLAZING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. This Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:
  - 1. Doors.
  - 2. Windows.
  - 3. Storefronts

#### 1.2 DEFINITIONS

- A. Interspace: Space between lites of an insulating-glass unit that contains dehydrated air or a specified gas.
- B. Deterioration of Insulating Glass: Failure of hermetic seal under normal use that is attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.
- C. Deterioration of Laminated Glass: Defects developed from normal use that are attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning laminated glass contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.

#### 1.3 PERFORMANCE REQUIREMENTS

- A. General: Provide glazing systems capable of withstanding normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, and installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Glass Design: Glass thickness designations indicated are minimums and are for detailing only. Confirm glass thicknesses by analyzing Project loads and in-service conditions. Provide glass lites in the thickness designations indicated for various size openings, but not less than thicknesses and in strengths (annealed or heat treated) required to meet or exceed the following criteria:
  - 1. Glass Thicknesses: Select minimum glass thicknesses to comply with ASTM E 1300, according to the following requirements:
    - a. Specified Design Wind Loads: As indicated in Structural drawings for components and cladding.
    - b. Specified Design Snow Loads: In accordance with International Building Code, but not less than snow loads applicable to Project as required by ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 7.0, "Snow Loads."

- c. Probability of Breakage for Vertical Glazing: 8 lites per 1000 for lites set vertically or not more than 15 degrees off vertical and under wind action.
    - 1) Load Duration: 60 seconds or less.
  - d. Minimum Glass Thickness for Exterior Lites: Not less than 1/4-inch.
  - e. Thickness of Tinted and Heat-Absorbing Glass: Provide the same thickness for each tint color indicated throughout Project.
- C. Thermal Movements: Provide glazing that allows for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures acting on glass framing members and glazing components. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
- 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- D. Thermal and Optical Performance Properties: Provide glass with performance properties specified based on manufacturer's published test data, as determined according to procedures indicated below:
- 1. For monolithic-glass lites, properties are based on units with lites 1/4-inch thick.
  - 2. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite 1/4-inch thick and a nominal 1/2-inch wide interspace.
  - 3. Center-of-Glass Values: Based on using LBL-44789 WINDOW 5.0 computer program for the following methodologies:
    - a. U-Factors: NFRC 100 expressed as Btu/ sq. ft. x h x deg F (W/sq. m x K).
    - b. Solar Heat Gain Coefficient: NFRC 200.
    - c. Solar Optical Properties: NFRC 300.

#### 1.4 SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.
- B. Glazing Schedule: Use same designations indicated on Drawings.
- C. Preconstruction Adhesion and Compatibility Test Report: From glazing sealant manufacturer.

#### 1.5 QUALITY ASSURANCE

- A. Safety Glazing Products: Comply with testing requirements in 16 CFR 1201 and, for wired glass, ANSI Z97.1.
- B. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
  - 1. GANA Publications: GANA's "Glazing Manual."
  - 2. IGMA Publication for Insulating Glass: SIGMA TM-3000, "Glazing Guidelines for Sealed Insulating Glass Units."
- C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the Insulating Glass Certification Council or Associated Laboratories, Inc.

- D. Safety Glazing Labeling: Where safety glazing labeling is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- E. Fire-Protection-Rated Glazing Labeling: Permanently mark fire-protection-rated glazing with certification label of a testing agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, test standard, whether glazing is for use in fire doors or other openings, whether or not glazing passes hose-stream test, whether or not glazing has a temperature rise rating of 450 deg F (250 deg C), and the fire-resistance rating in minutes.

## 1.6 WARRANTY

- A. Manufacturer's Special Warranty on Insulating Glass: Manufacturer's standard form, made out to Owner and signed by insulating-glass manufacturer agreeing to replace insulating-glass units that deteriorate as defined in "Definitions" Article, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
  - 1. Warranty Period: 10 years from date of Substantial Completion.
- B. Manufacturer's Special Warranty on Laminated Glass: Manufacturer's standard form, made out to Owner and signed by laminated-glass manufacturer agreeing to replace laminated-glass units that deteriorate as defined in "Definitions" Article, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
  - 1. Warranty Period: 10 years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
  - 2. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
- B. Windborne-Debris-Impact Resistance: Provide exterior glazing that passes enhanced-protection testing requirements in ASTM E 1996 when tested according to ASTM E 1886. Test specimens shall be no smaller in width and length than glazing indicated for use on the Project and shall be installed in same manner as glazing indicated for use on the Project.
  - 1. Large-Missile Test: For all glazing, within 30ft. from grade.

### 2.2 GLASS PRODUCTS

- A. Insulating-Glass Units: Factory-assembled units consisting of dual-sealed lites of glass separated by a dehydrated interspace, with manufacturer's standard spacer material and construction, per ASTM E 2190.
  - 1. Provide Kind FT (Fully Tempered) float glass in place of annealed glass where needed to resist thermal stresses induced by differential shading of individual glass lites and to

comply with glass design requirements specified in Part 1 "Performance Requirements" Article.

2. Manufacturers:
  - a. Vitro Architectural Glass (formerly PPG Industries, Inc.)
  - b. Oldcastle Glass
  - c. Approved Equal

### 2.3 GLAZING GASKETS

- A. Dense Compression Gaskets: Molded or extruded gaskets of material indicated below, complying with standards referenced with name of elastomer indicated below, and of profile and hardness required to maintain watertight seal:
  1. Neoprene, ASTM C 864.
  2. EPDM, ASTM C 864.
  3. Silicone, ASTM C 1115.
  4. Thermoplastic polyolefin rubber, ASTM C 1115.
  5. Any material indicated above.
- B. Soft Compression Gaskets: Extruded or molded, closed-cell, integral-skinned gaskets of material indicated below; complying with ASTM C 509, Type II, black; and of profile and hardness required to maintain watertight seal:
  1. Neoprene.
  2. EPDM.
  3. Silicone.
  4. Thermoplastic polyolefin rubber.
  5. Any material indicated above.

### 2.4 GLAZING SEALANTS

- A. General: Provide products of type indicated, complying with the following requirements:
  1. Compatibility: Select glazing sealants that are compatible with one another and with other materials they will contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
  2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
  3. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range.
- B. Elastomeric Glazing Sealants: Refer to Section 079200.

### 2.5 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based elastomeric tape with a solids content of 100 percent; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; packaged on rolls with a release paper backing; and complying with ASTM C 1281 and AAMA 800 for products indicated below:
  1. AAMA 804.3 tape, where indicated.

2. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.
  3. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.
- B. Expanded Cellular Glazing Tapes: Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; packaged on rolls with release liner protecting adhesive; and complying with AAMA 800 for the following types:
1. Type 1, for glazing applications in which tape acts as the primary sealant.
  2. Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

## 2.6 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.
- D. Spacers: Elastomeric blocks or continuous extrusions with a Shore, Type A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- F. Cylindrical Glazing Sealant Backing: ASTM C 1330, Type C (closed-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.
- G. Perimeter Insulation for Fire-Resistive Glazing: Identical to product used in test assembly to obtain fire-resistance rating.

## 2.7 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to glaze openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.

## 2.8 MONOLITHIC FLOAT-GLASS UNITS (for interior storefront units where shown)

- A. Uncoated Clear Float-Glass Units (For interior door lites and interior windows where shown):
1. Products (basis-of-design): 1/4" unit as manufactured by Vitro Architectural Glass (formerly PPG Industries, Inc.) as follows:
    - a. Clear 6mm (*kind FT-fully tempered*)
  2. Equal product from Approved Manufacturer.

2.9 FIRE-PROTECTION-RATED GLAZING (For Fire-Rated Doors)

- A. Fire-Protection-Rated Glazing: Listed and labeled by a testing agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on positive-pressure testing in accordance with NFPA 257 or UL 9, including hose-stream test, and shall comply with NFPA 80.
  - 1. Fire-protection-rated glazing required to have a fire-protection rating of 20 minutes shall be exempt from hose-stream test.
- B. Fire-Protection-Rated Glazing Labeling: Permanently mark fire-protection-rated glazing with certification label of a testing agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name; test standard; whether glazing is permitted to be used in doors or openings; if permitted in openings, whether glazing has passed hose-stream test; whether glazing meets 450 deg F (250 deg C) temperature-rise limitation; and fire-resistance rating in minutes.
- C. Fire-Protection-Rated Laminated Ceramic Glazing: Laminated glass made from two plies of clear, ceramic glass; 8-mm total thickness; complying with 16 CFR 1201, Category II.

2.10 LAMINATED GLASS UNITS (For Exterior Doors)

- A. Laminated Glass Units:
  - 1. Products (basis-of-design): 9/16" laminated unit manufactured by Vitro Architectural Glass (formerly PPG Industries, Inc.) as follows:
    - a. Outdoor Glass: 1/4" Solarban 60 (2) Solargray FT.
    - b. 0.090" Clear PVB laminating sheet
    - c. 1/4" Clear Glass FT
  - 2. Visible Light Transmittance: 36%
  - 3. Exterior Reflectance: 6%
  - 4. Solar Heat Gain Coefficient: 0.41
  - 5. Winter U-Value: 0.93
  - 6. Equal product from Approved Manufacturer.

2.11 LAMINATED INSULATED GLASS UNITS (For exterior curtainwall and storefront units)

- A. Laminated, Insulating Glass
  - 1. Products (basis-of-design): 1-5/16" insulating glass units manufactured by Vitro Architectural Glass (formerly PPG Industries, Inc.) as follows:
    - a. Outdoor Glass: 1/4" Solarban 60 (2) Solargray.
    - b. Airspace: 1/2" (Air (12%) / Argon (22%) / Krypton (66%))
    - c. Indoor Glass:
      - 1) 1/4" Clear Glass
      - 2) 0.090" Clear PVB laminating sheet
      - 3) 1/4" Clear Glass FT
  - 2. Visible Light Transmittance: 34%
  - 3. Exterior Reflectance: 6%
  - 4. Solar Heat Gain Coefficient: 0.23
  - 5. Winter U-Value: 0.23
  - 6. Equal product from Approved Manufacturer.



## PART 3 - EXECUTION

### 3.1 GLAZING

- A. General: Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
1. Glazing channel dimensions, as indicated on Drawings, provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances. Adjust as required by Project conditions during installation.
  2. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
  3. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction sealant-substrate testing.
  4. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
  5. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
  6. Provide spacers for glass lites where length plus width is larger than 50 inches (1270 mm).
  7. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- B. Tape Glazing: Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
1. Cover vertical framing joints by applying tapes to heads and sills first and then to jambs. Cover horizontal framing joints by applying tapes to jambs and then to heads and sills.
  2. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
  3. Apply heel bead of elastomeric sealant.
  4. Center glass lites in openings on setting blocks and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
  5. Apply cap bead of elastomeric sealant over exposed edge of tape.
- C. Gasket Glazing (Dry): Fabricate compression gaskets in lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
1. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
  2. Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
  3. Install gaskets so they protrude past face of glazing stops.

### 3.2 CLEANING AND PROTECTION

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels, and clean surfaces. Protect glass from contact with contaminating substances resulting from construction operations, including weld splatter. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended by glass manufacturer.
- B. Remove and replace glass that is broken, chipped, cracked, or abraded or that is damaged from natural causes, accidents, and vandalism, during construction period.

END OF SECTION 088000